

MASS-STREAM

D-6421

Direct Thermal Mass Flow Controller for Gases, IP65
protected



Technical specifications

Measurement & control

Type of media	almost all gases and gas-mixes, compatible with chosen materials
Flow range	min. 0.05...1 l/min max. 0.35...7 l/min
Accuracy	$\pm 1.0\%$ Rd plus $\pm 0.5\%$ FS (FS relates to the instrument max FS)
Repeatability	$< \pm 0.2\%$ FS
Turndown ratio	up to 1:20
Multi fluid capability	up to 8 calibration curves
Settling time (in control, typical)	< 2 sec.
Control stability	$< 0.2\%$ FS typical
Response time (sensor)	approx. 0.3 sec
Operating temperature	0...+50°C
Temperature sensitivity	$\pm 0.1\%$ Rd/°C (Air)
Leak integrity, outboard	$< 2 \times 10^{-8}$ mbar l/s He $< 2 \times 10^{-6}$ mbar l/s He (D-6471/DR3)
Pressure sensitivity	$< \pm 0.3\%$ Rd / bar typical (Air)
Max. Kv-value	6.6×10^{-2}
Mounting	at 90° deviation from horizontal max. error 0.2% at 1 bar typical N2
Warm-up time	30 minutes
Storage/transport conditions	0...+50°C, max. 95% RH (non-condensing)

Approvals

Marking	CE, RoHS, WEEE, REACH
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Mechanical specs

Pressure rating (PN) - in barg	20
Ingress protection	IP65
Material wetted parts	Aluminum EN AW-6082-T6 or stainless steel SS316, elastomer seals
Sealing material	standard: FKM/Viton® options: EPDM, FFKM/Kalrez®, FDA and USP Class VI approved compounds
Plunger material	standard: FFKM with PI (polyimide) foil; options: EPDM with PI foil, FDA and USP Class VI approved EPDM
Process connections	1/4" BSPP female tread (ISO1179-1); compression type or face seal (VCR/VCO) couplings
Weight	Aluminum: 1.1 kg; Stainless steel: 1.6 kg

Electrical properties

Power supply	+15...24 Vdc $\pm 10\%$
Power consumption	3.5 W typical at 24 V for fieldbus: add + 0.9 W for display: add + 0.5 W
Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing)
Analog setpoint	0...5 (10) Vdc or 0 (4)...20 mA (sinking)
Digital communication	standard: RS232 options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus (RTU, ASCII or TCP/IP), EtherNet/IP, POWERLINK or FLOW-BUS

Electrical interfaces

Power (main connector)	8-pin DIN (male)
Function (instrument connector)	Analog, RS232, RS485
PROFIBUS DP	8-pin M12B (female)
CANopen / DeviceNet	5-pin M12A (male)
Modbus RTU/ASCII/FLOW-BUS	5-pin M12A (male)
Modbus TCP / EtherNet/IP / EtherCAT®/ PROFINET / POWERLINK	2x 4 pin M12D (female)